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Sugahara

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(54) **METHOD AND DEVICE FOR CORRECTING FEED ERROR OF FEEDER**

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(58) **Field of Classification Search**
CPC ... A01B 12/006; F16H 19/06; F16H 19/0672; B25J 9/104
See application file for complete search history.

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(57) **ABSTRACT**

The drive source of a feeder (**111**) is utilized to drive a feed error correction device for correcting error in feeding a moving body caused by extension of linear bodies (**161**A, **161**B) of the feeder. With the feeder (**111**) running, when extension at or above a predetermined value occurs in the linear bodies (**161**A, **161**B), a guide unit (**171**) including a driven rotating wheel (**172**) for the linear bodies tows (or displaces) through power received from the drive source of the feeder, bringing the linear bodies (**161**A, **161**B) into a state of appropriate tension. The guide unit (**171**) receives transmission of power in one direction only and appropriately tows the linear bodies (**161**A, **161**B), thereby cancelling extension of the linear bodies at or above the predetermined value.

5 Claims, 8 Drawing Sheets